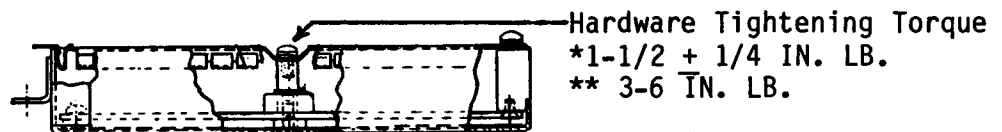


# SERVICE LETTER

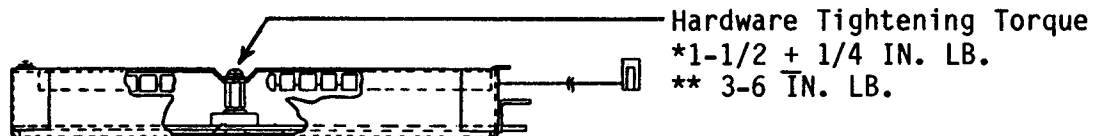
EQUIPMENT TYPE: VC-401A/B VHF COMMUNICATIONS TRANSCEIVER, VN-411A/B VHF NAVIGATION RECEIVER, TR-421A/B ATC TRANSPONDER, DF-431A/B ADF RECEIVER, DM-441A/B DME TRANSCEIVER.

SUBJECT: Torque requirements for power supply assembly hardware.

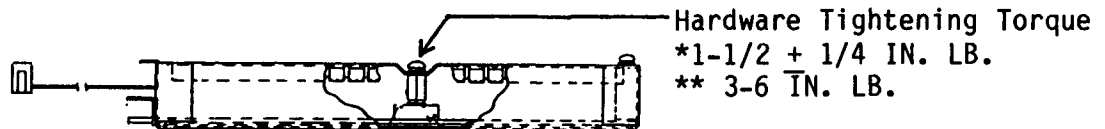
GENERAL: Over tightening power supply assembly hardware may cause damage to power supply components. In the event that the power supply assembly needs repair which requires disassembly, the hardware torque requirements shown in figures 1, 2, and 3 are to be used during assembly.



Power Supply Assembly (3605574-0501, -0502, -0503, -0504, -0505, -0506) used on VC-401A/B, VN-411A/B, DF-431A/B.  
Figure 1



Power Supply Assembly (3605496-0501, -0502)  
Used on TR-421A/B  
Figure 2



Power Supply Assembly (3605628-0501) used  
on DM-441A/B  
Figure 3

- \* Applies to assemblies without Power Supply Assembly Mod 1.
- \*\* Applies to assemblies with Power Supply Assembly Mod 1.

NOTE: This information will be documented in the next revisions to I.B. 2040A, I.B. 2041A, I.B. 2042A, I.B. 2043A and I.B. 2044A Maintenance Manuals.